INSTRUCTION MANUAL FOR

Show Low MFG® BlackJack™ 9mm

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM

For Service on This Model Please Call: (928) 537-3424 (See p. 42)

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS

FIREARM AND BE TRANSFERRED WITH IT
UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS
LOANED OR PRESENTED TO ANOTHER PERSON

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SHOWLOWMFG.com

BLACKJACK BLACKJACK II

State-By-State Warnings

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor or retailer of firearms sold in that state. Show Low MFG, LLC. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

California:

WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at https://oag.ca.gov/firearms for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and

improperly uses it, you may be fined or

sent to prison.

If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255)."

ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y Segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en https://oag.ca.gov/firearms para obtener información sobre las leyes de armas de fuego que le son a plicables y cómo puede cumplirlas.

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesions graves y la muerte. Evite que los niños tengan accesso a las armas de fuego

guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa

indebidamente, le pueden dar una multa o enviarlo a la carcel.

Si usted o alguien que conoce está pensando en suicidarse, llame a la línea nacional de prevención del suicidio al 1-800-273-TALK (8255)."

Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

New Jersey:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS.”

North Carolina:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

* *

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

FIREARMS SAFETY IS YOUR RESPONSIBILITY SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY PERSON WHO HANDLES FIREARMS AND AMMUNITION.

This instruction manual is designed to assist you in learning how to use and care for your Show Low MFG® BlackJack™ properly. Please contact us if you have any questions. Only when you are certain you fully understand the manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use a particular type of firearm safely, you should seek supervised instruction. Such personalized instruction often is available from local firearm retailers, gun clubs or police departments. If none of these sources can help, visit nra.org or write to the following address:

National Rifle Association
11250 Waples Mill Road
Fairfax, VA 22030-7400

The person possessing a firearm has a full-time job. You cannot guess; you cannot forget. You must know how to use your firearm safely. Do not use any firearm without having a complete understanding of its particular characteristics and safe use. Remember: There is no such thing as a foolproof firearm.

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“Show Low MFG” is a registered U.S. trademark.

WARNINGS OF GREAT IMPORTANCE ARE FOUND ON THE FOLLOWING PAGES:

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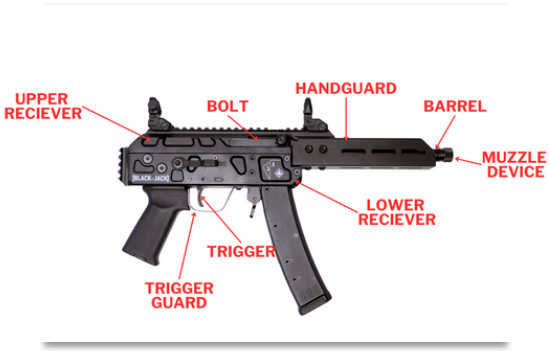
OTHER CAUTIONS AND WARNINGS APPEAR THROUGHOUT THE MANUAL.



NOMENCLATURE Figures 1A, B, C. In these illustrations the frequently used operating components are identified.
Note that the safety is in its fully upward position and is therefore in its "ON" (safe) position.

LOCKING DEVICE INSTALLATION INSTRUCTIONS

WARNING – USE OF LOCKING DEVICES	
Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device. • Always verify that your firearm is completely unloaded before installing your locking device. • Do not install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal. • Store firearms, ammunition and keys separately and securely, away from children and careless adults; do not store your firearm with the keys in the locking device. • Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm. • While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.	
Do not store keys in the lock.	**LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY**

It is important to use the locking device on your Show Low MFG® firearm when the firearm is stored, or immediate use is not planned.
Keep the muzzle always pointed in a safe direction and your fingers
outside the trigger guard!
1. Remove the magazine. Be sure the firearm and its magazine are
completely unloaded and contain no cartridges or cartridge cases!
2. Open the action completely and verify that the firearm is
completely unloaded and contains no cartridges or cartridge cases.
Use the bolt stop to keep the action open.
3. Insert the cable directly into the receiver as shown in Figure 2.
4. To lock: With the key turned to the farthest clockwise position,
insert the loose end of the cable into the lock. Turn the key
counterclockwise and remove the key.
5. Once the lock is securely closed, pull firmly on the lock to test the
connection and be sure it is locked. Do not leave or store your
firearm with the key in the lock! Store your locked, unloaded firearm
and the key in secure, separate locations, away from ammunition,
children, and unauthorized adults.

Figure 2. Correct installation of the cable lock on the Show Low MFG® BlackJack™.

FIREARMS ARE DANGEROUS WEAPONS. READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL THOROUGHLY AND CAREFULLY BEFORE USING.

WARNING–ALTERATIONS

This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts not made or sold by Show Low MFG, LLC.

DO NOT ALTER ANY FIREARM

GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

The Show Low MFG® BlackJack™ is an autoloading firearm chambered for the 9mm Luger (Parabellum) cartridge. Use only ammunition of the correct caliber. The BlackJack™ is “delayed blowback” operated and uses standard CZ® Scorpion® carbine magazines. Retracting the charging handle cocks the internal hammer and compresses the recoil spring. When the bolt is manually released, it moves forward (driven by the recoil spring), strips a cartridge from the magazine (if a loaded magazine is in place) and chambers the cartridge. The bolt is held against the chambered cartridge by the recoil spring. When the trigger is pulled, the hammer is

released and strikes the firing pin. The firing pin indents the cartridge primer and ignites the priming compound. This ignites the powder in the cartridge case and a great volume of gas is instantly generated, which acts on the interior of the cartridge case in all directions.

WARNING – FIREARM MAY FIRE WITH MAGAZINE REMOVED

The firearm will fire if there is a cartridge in the chamber and the trigger is pulled, whether or not there is a magazine in place! Removing the magazine does not unload the firearm. Never assume the firearm is unloaded. Visually inspect the chamber and the magazine each time the firearm is handled to be certain there are no cartridges in either.

Because the bullet offers the least resistance, it moves out of the cartridge case and exits the muzzle. The bolt then moves rearward automatically, extracting and
ejecting the fired cartridge case, and at the same time cocking the hammer and compressing the recoil spring, etc., as described above. Once the trigger is released,
the firearm is ready to fire again.
Each time the trigger is pulled and released, the same cycle is repeated until there are no more cartridges in the magazine or in the chamber.
NOTE: The receiver-mounted, Picatinny-style rail is designed to accommodate most optics and optic mounts intended for use with Picatinny/MIL-STD 1913 rails.
The Show Low MFG® BlackJack™ Pistol variant, as equipped from the factory is not regulated by the National Firearms Act (“NFA”). However, alterations to the
pistol (including installation of a stock or vertical fore-grip) may reclassify the pistol as an NFA regulated firearm. For more information about the NFA, please visit
ATF.gov.

WARNING – NATIONAL FIREARMS ACT

The National Firearms Act, 26 U.S.C. Chapter 53, prohibits the unauthorized making, manufacture, and possession of certain firearms, including: 1) A rifle having a barrel of less than 16 inches in length. 2) A weapon made from a rifle if such weapon as modified has an overall length of less than 26 inches or a barrel of less than 16 inches in length; and 3) A handgun with a secondary vertical fore-grip installed. Unauthorized possession, making, or manufacture of any NFA-regulated firearm is a felony under the NFA and may also be illegal under state or local law. **All users should familiarize themselves with and comply with all federal, state, and local laws and regulations regarding the possession and use of firearms.**

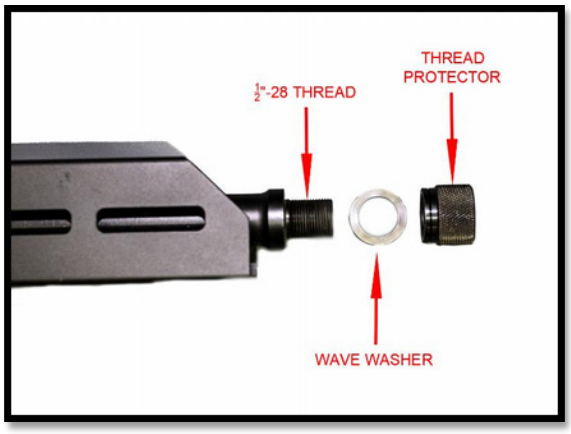
THREADED MUZZLE DEVICE

The Show Low MFG® BlackJack™ comes equipped with a ½”-28 threaded muzzle and corresponding threaded muzzle device. The muzzle device is retained in position by a factory-installed Wave Washer when manually tightened (see Figure 3). If any other muzzle device is used other than the factory provided thread protector, the Wave Washer must be removed.

Removing the Wave Washer ensures that:

1. Muzzle devices shoulder out on the barrel.

2. Muzzle devices mount concentrically to the bore.



WARNING – MUZZLE DEVICES

Ensure that all muzzle devices installed on the BlackJack™ are intended for use on firearms chambered in the caliber marked on the barrel. Failure to do so may result in injury and damage to your firearm.

USE MUZZLE DEVICES OF THE CORRECT CALIBER

THE BOLT STOP

The bolt stop is located forward of the trigger guard next to the magazine release (see Figure 1C, p. 8). The bolt stop is the manually operated means of retaining the bolt in the rearward (open) position. When the bolt is locked open, the firearm is in an inoperative, safe condition for inspection of the chamber, cleaning, etc. To hold the bolt open: Retract the charging handle to its extreme rearward position and, while holding it there, press up on the bolt stop. Release pressure on the charging handle and it will move forward a fraction of an inch and then be held in its open position by the bolt stop (see Figures 4a,b).

WARNING – JARRING FIREARM CAN RELEASE BOLT AND CHAMBER A ROUND

The bolt stop is NOT a safety device. It should not be used to hold the bolt back when there are cartridges in the magazine. A slight jar to the butt end of the firearm CAN cause the bolt stop to disengage and to feed a cartridge into the chamber. The bolt stop should only be relied upon to hold the bolt in its rearward position when the chamber is empty, and an empty magazine is in place. The bolt stop is there for convenience when changing magazines and to hold the bolt in its rearward position when the firearm is unloaded for cleaning or inspection.

NOTE: The Show Low MFG® BlackJack™ also has an automatic last round hold open. Once the last round of a magazine is extracted and ejected, the follower of
the magazine engages the last round hold open. The last round hold open will hold the bolt in an open position after the last round is fired.

Figures 1A, B, C, D. In these illustrations the frequently used operating components are identified.

Figure 4A

Figure 4B

To release the bolt: Once the empty magazine
has been removed, or replaced with a loaded magazine, retract the charging handle to its extreme rearward position and release it. This will
cause the bolt stop to drop and the bolt to be released and move forward. (See Figure 4c.)
Alternatively, you can also push the bolt stop down
manually and the bolt will be released and move
forward. (See Figure 4d.)
When the last shot has been fired and the magazine is empty, the last round hold open automatically holds the bolt open. If a loaded magazine is inserted in the firearm when the bolt is
closed and the bolt is then retracted fully, the last
round hold open will not automatically hold open
the bolt. The user can actuate the bolt stop mechanism to hold the bolt open at any time by
retracting the bolt with the charging handle and
pushing up the bolt stop.

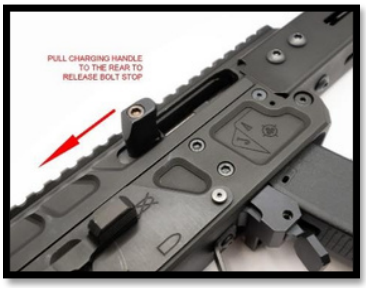


Figure 4C

Figure 4D

OPERATION OF SAFETY

The Show Low MFG® BlackJack™ has a safety lever which is located on the right side of the firearm just above the trigger (See Figure 1B, p. 8.) The safety should only be operated when the hammer is cocked. If the safety is engaged when the hammer is not cocked the hammer cannot be cocked and the bolt will not be able to be move all the way to the rear. The safety is “ON” (safe) when it is in the UP position, as shown in Figure 1B, (p. 8). In this position the trigger is blocked, and the firearm cannot be fired from a normal pull on the trigger. The safety should always be in the “ON” (safe) position except when the shooter is actually firing the firearm. The safety should be moved to the “ON” position whenever the shooter ceases firing, even temporarily. The safety is in the “OFF” (fire) when it is in the DOWN position, as shown in Figure 5. If the safety is “OFF” and the trigger is pulled, the firearm will fire.

Figure 5 In this Illustration, the safety is shown in the “OFF” (fire) position.

The safety is held in its “ON” or “OFF” position by a plunger that is under spring compression. When the safety is moved to either the “ON” or “OFF” position, a
distinct “click” should be heard. Frequently check the position of the safety to be certain the safety has not been inadvertently moved. If the safety seems to move too

easily, or if the “click” is not heard when the safety is moved, stop using the firearm and return it to the Show Low MFG® Customer Service Department for repair (see p. 42).

WARNING –MANUAL SAFETY

Keep the safety “ON” unless actually firing. Always move the safety fully to its intended position and **check it**. The safety is not “ON” unless it is completely “ON.” Never depend on a safety mechanism or any other mechanical device to justify careless handling or permitting the firearm to point in an unsafe direction. The only “safe” firearm is one in which the bolt is open, the chamber is empty, and there is no magazine in the firearm.

KNOW HOW TO USE THE SAFETY

AMMUNITION

The Show Low MFG® BlackJack™ is chambered for, and designed to properly function with, only factory loaded 9mm Luger (Parabellum) standard, high velocity, or +P ammunition, manufactured to U.S. industry standards.

Use only such factory ammunition in good condition that exactly matches the caliber of your firearm that is marked on the barrel.

WARNING –AMMUNITION

Use only new, factory ammunition of the correct caliber. Death, serious injury, and damage can result from the wrong ammunition, bore obstructions, powder overloads or incorrect cartridge components. Always wear shooting glasses and hearing protection.

IMPROPER AMMUNITION DESTROYS FIREARMS

AMMUNITION (CARTRIDGES) NOTICE

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN ANY SHOW LOW MFG® FIREARMS OF FAULTY, OR NON-STANDARD, OR "REMANUFACTURED" OR HAND-LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

WARNING – LEAD EXPOSURE

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD

MAGAZINES

The BlackJack™ will accept most CZ® Scorpion™ style 9mm magazines but the PMAG® 35 EV9™ is guaranteed to work the best.

NOTE: Use only high-quality magazines which are clean and in good working order.

LOADING THE MAGAZINE

Use only clean, dry ammunition of the proper caliber manufactured to U.S. industry specifications, in good condition. (See “Notice and Warnings” in other sections of this manual pertaining to Ammunition). To load the magazine, align a cartridge with the bullet forward and push down until the cartridge snaps into place. Repeat this process until the desired number of cartridges are loaded. Do not attempt to load more than the designated number of cartridges for which the magazine has been designed.

DAMAGED, NON-STANDARD OR IMPROPERLY ASSEMBLED MAGAZINES SHOULD NOT BE USED. THEY CAN CAUSE THE FIREARM TO MALFUNCTION.

TO LOAD AND FIRE (WITH MAGAZINE)

Practice this important aspect of firearm handling (with an unloaded firearm) until you can perform each of the steps – described below – with skill and confidence. But before you do anything with the firearm, please first read completely through this manual. Keep your finger off the trigger until you are ready to immediately shoot at a target!

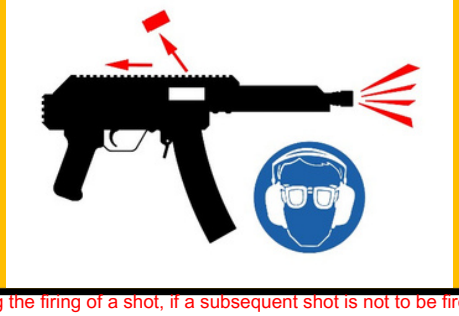
1. Keep the muzzle pointed in a safe direction. (See Rule 2, p. 45).
2. If the hammer is cocked, put the safety “ON”. (See Figure 1B, p. 8.)
3. Pull the charging handle rearward. Engage the bolt stop so that the bolt is held open. Check the chamber to be certain it is empty. Engage the safety if not already done.
4. To remove the magazine, use your thumb to depress the magazine release lever and at the same time grasp the magazine between your fingers and palm of the same hand to draw it
out of the magazine well. (See Figure 6, p. 22). Do not drop the magazine out of the firearm onto a hard or dirty surface -- you may damage it or otherwise induce malfunctions.

Figure 6. If the hammer is cocked, the safety should be “ON” when the magazine is
being removed or inserted. When the magazine release lever is pushed in, the
magazine is released. Depress the lever with your thumb and at the same time grasp the magazine and draw it downward out of the firearm. REMEMBER to check to be sure the chamber is empty after removing the magazine!

5. Load the magazine with the desired number of cartridges.
6. Insert magazine fully into the firearm (with bullet end of the cartridges toward the
muzzle) until it is locked in place by the magazine latch. (Magazine cannot be seated if
inserted incorrectly).
7. Load a cartridge into the chamber by fully retracting the charging handle and
releasing it or pushing down on the bolt stop. The bolt will forcibly move forward,
chambering a cartridge from the magazine. Don’t touch the trigger. Do not ‘ride’ the
charging handle as it moves forward. Do not apply force to the charging handle to
chamber a cartridge. If a cartridge does not readily chamber, eject it from the firearm,
hold the bolt open with the bolt stop, remove the magazine and see MALFUNCTIONS
WARNING, p. 29.

8. The firearm is now fully loaded. If the firearm is not to be fired immediately, the safety should remain “ON” (see Figure 1B, p. 8). When the safety is moved to the “OFF” position, the
firearm will fire a cartridge each time the trigger is pulled until all the cartridges in the magazine, and the one in the chamber, have been fired. Firing will automatically reload and recock
the firearm. Note that every time the trigger is pulled, if a cartridge is in the chamber and the safety is “OFF,” the firearm will fire – be careful!

WARNING–FIRING

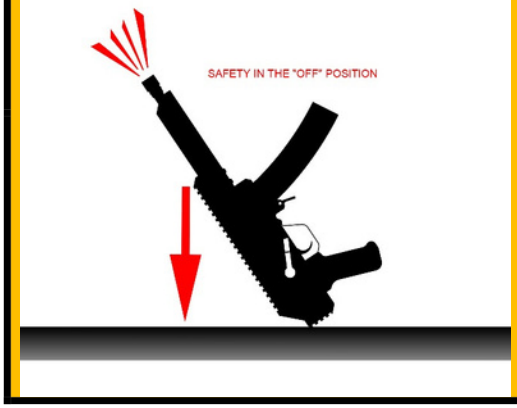


The bolt automatically opens and shuts quickly while firing. Keep face and hands away from it. Hot brass and powder gas are ejected quickly and can burn you. Always wear shooting glasses and hearing protection.

**BOLT OPENS FAST–
HOT BRASS
EJECTED**

9. Immediately following the firing of a shot, if a subsequent shot is not to be fired at once, put the safety "ON" while the firearm is still pointing in a safe direction down range. The safety
should be moved to the "ON" position as soon as firing is completed, and it should be "ON" at all times except when the firearm is on target and being fired.
10. If all cartridges are fired from the magazine, the bolt remains open after the last shot has been fired. When firing is completed, if the bolt is shut, manually retract the bolt, hold it open
by pushing the bolt stop up, and visually check the chamber to be sure it is empty. If the bolt is shut, you should always assume that there is a cartridge in the chamber. Don't rely on your
memory to know if a firearm or magazine is loaded. Visually inspect the magazine and the chamber.

WARNING –HANDLING



If dropped or struck with the safety "off", the firearm may fire. Keep chamber empty unless actually firing! Keep safety "ON" unless actually firing!

**ANY FIREARM MAY
FIRE IF DROPPED**

TO UNLOAD

(Firearm Must Be Kept Pointed in A Safe Direction) UNLOAD THE FIREARM IMMEDIATELY WHEN YOU ARE FINISHED SHOOTING! NOTE: This sequence must be followed exactly. Failure to do so can result in the firearm's chamber becoming unintentionally loaded with a cartridge! 1. Keep the muzzle pointed in a safe direction at all times and keep your fingers outside the trigger guard. If the hammer is cocked, move the safety to the "ON" position. 2. Remove the magazine. **Remember** that even though the magazine has been removed, a cartridge remaining in the chamber can still be fired!

3. Retract the bolt to its open position and hold it in place by pressing the bolt stop up (see p. 15). 4. Always visually double check the chamber to be certain it is empty. Engage the safety if not already done. 5. The only "safe" firearm is one in which the bolt is open, the chamber is empty, and there is no magazine in the firearm.

CORRECT UNLOADING SEQUENCE

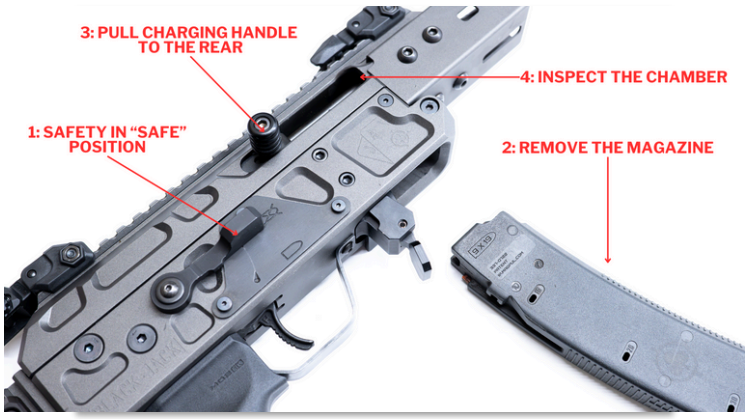


Figure 7

6. Cartridges can be removed from the magazine by sliding each cartridge forward and out of the magazine, one at a time, until the magazine is empty. Do not use a loaded cartridge or other items as a 'tool' to strip cartridges from the magazine.

7. If desired, the bolt can be left in the open position, being held there by the bolt stop. If it is desired to close the bolt, again look to be certain the chamber is empty and there is no magazine in the firearm. Retract the bolt to its rearmost position, release and let the bolt snap forward. **Keep your fingers out of the receiver!**
8. With the muzzle pointed in a safe direction, push the safety to the "OFF" position and pull the trigger to decock it. The firearm can be "dry fired" for practice as long
as it is empty and pointed in a safe direction.
9. Push empty (unloaded) magazine into the firearm until the magazine latch locks it in place. If an empty magazine is inserted into a firearm with the bolt held open,
the bolt will not close due to the last round hold open.

TO EXTRACT AND EJECT A CHAMBERED CARTRIDGE

When the firearm is fired, the same gas pressure which drives the bullet forward also acts through the cartridge case to push the bolt to the rear. That action causes extraction and ejection of the fired cartridge case. But, when the bolt is operated by hand, there can be a failure to extract the cartridge from the chamber, or a failure to eject the cartridge clear of the firearm. These failures usually are the result of the bolt not being pulled rearward vigorously, coupled with an accumulation of firing residue in the chamber. From the foregoing, it is clear that the firearm user must:
1. Always visually check the chamber after opening the bolt to eject a chambered cartridge. If the bolt is not vigorously retracted when being operated by hand, the
extracted cartridge can be 'ejected' into the magazine area, instead of outside the firearm. (Remember that the magazine should be removed prior to unloading the
chamber.)
2. Thoroughly clean the chamber and the extractor as often as necessary to prevent the accumulation of grease and dirt.
3. If an empty magazine is in the firearm when the bolt is being hand retracted to extract a cartridge, the cartridge may drop on top of the magazine. Always remove
the magazine before clearing the chamber, and **visually** ensure that no cartridges remain in the firearm.

TO CLEAR A MALFUNCTION ("JAM" or "MISFIRE")

Any autoloading firearm may occasionally malfunction. If it does:

1. Be certain the muzzle is pointed in a safe direction and the safety is "ON" if the hammer is cocked. 2. If the misfire is the result of a cartridge not firing or unusual report (either louder or quieter than normal), keep the firearm pointed in a safe direction for **30 seconds** prior to ejecting the chambered round or retracting the bolt.
3. If possible, first remove the magazine. It may be necessary to manually remove a jammed cartridge which has only partially been stripped from the magazine. If
so, use extreme care. Hold the bolt open with the bolt stop before attempting to clear the jam. Drawing the bolt fully to the rear may bring the jammed cartridge along.
Keep your face away from the ejection port during this operation. When attempting to clear a jam, use only wood 'tools' so that a cartridge will not be ignited if you
strike a primer, and so that the chamber and magazine will not be damaged. A 3/16" wood dowel rod with a point on one end is useful.
4. Visually check to make sure all cartridges have been removed from the firearm. Safely dispose of any cartridges involved in a malfunction incident. Do not use
damaged ammunition in any firearm.

TO MINIMIZE MALFUNCTIONS ("JAMS" or "MISFIRES")

Most malfunctions are caused by improper or damaged magazines, incorrect ammunition, or poor maintenance. 1. If it appears that the firearm and magazine are not at fault and that the jam was caused by the type of cartridge being used, then try another type. 2. If changing to another type or brand of cartridges does not at once eliminate malfunctioning, then the following steps should be taken: a. Remove the magazine. b. Make certain the firearm and the magazine are unloaded and that the safety is "ON." Check the chamber and be certain it and the magazine well are clear of
cartridges.
c. Thoroughly clean the magazine and bolt mechanism (see p. 30 for detailed instructions on how to disassemble the bolt for cleaning), paying particular attention to
removing accumulated grease. Use a bristle brush and solvent to remove grease and fouling from the bolt, the extractor, the chamber, and the feed ramp. (See the
"Care and Cleaning" section of this manual for detailed cleaning instructions).

d. Check to see that the magazine spring tension is adequate, and that the magazine follower moves freely up and down. e. Check the magazine lips to be certain they are free of nicks and burrs and are not deformed. f. Remove excess oil and solvent from all cleaned components, load the magazine, and try the firearm again. As always, proceed slowly. Be certain bystanders are not close and that you are wearing eye and hearing protection and that your face is a safe distance from the firearm so that any discharge resulting from a jammed cartridge will not injure anyone.

If the above procedures do not result in a smooth and reliably functioning firearm, do not use the firearm. The firearm can be returned directly to our Show Low, AZ Customer Service Department for repair. See the “Service and Parts Policy” section p. 42 of this manual for packing and shipping information.

Another precaution: When using any autoloading firearm, form the habit of examining fired cartridge cases. If they have bulged heads or frequently show splits on any part of the case, the firearm should be returned to the factory for inspection.

WARNING –MALFUNCTIONS

A cartridge fires when the firing pin impacts the primer, it can also be “discharged” before it is chambered if its primer receives a sharp blow. If a cartridge hangs up, jams, or binds when being chambered or when being fed from the magazine into the chamber, do not attempt to force it into the chamber by pushing or striking the charging handle. Any jam or feeding problem is a signal to immediately stop using the firearm until it can be determined what is wrong. Most failures of a cartridge to feed or to chamber are caused by a damaged magazine, improper firearm handling, or defective ammunition. Whatever the cause, cartridge jams can result in the potentially dangerous situation of a cartridge discharging before it is chambered. If this occurs, the cartridge case will rupture, and its fragments will fly out of the firearm with sufficient force to cause injury. Always wear shooting glasses and hearing protection! Keep face away from chamber and ejection port!

STRIKING CHARGING HANDLE CAN BURST CARTRIDGE

WARNING – DISASSEMBLY - UNLOAD

Always unload a firearm before cleaning, lubrication, disassembly, or assembly.

UNLOAD BEFORE CLEANING

DISASSEMBLY

Make Sure Firearm Is Unloaded!

An on-line video demonstrating the disassembly and reassembly of the Show Low MFG® BlackJack™ can be viewed by going to ShowLowMFG.com/TechTips.

1. With the firearm pointing in a safe direction, remove the magazine and lock the bolt back (see Figure 4a and 4b, p. 16). Visually make certain there is not a cartridge in the chamber. Place the safety in the “ON” position (see Figure 1b, p. 8). 2. Retract the charging handle fully rearward and slowly release it until the bolt comes to rest in its most forward position. 3. Hold the firearm as shown in Figure 9 and press the Recoil Spring Button forward until it stops. The upper portion of the firearm can now be pivoted away from the lower portion as shown in Figure 10a.
4. The Recoil Spring Button and Recoil Spring can now be removed from the firearm and be set aside. The firearm is now ready for cleaning. (See Figure 10b)
This is the extent of disassembly required for routine inspection, cleaning and lubrication.

Figure 9

Figure 10A

Figure 10B

If it is desired to thoroughly clean the inside of the receiver by removing the bolt, be aware that although removing and installing the bolt is simple, it must be done correctly.
To remove the bolt – (See Figures 11a & 11b):
1. Ensure the bolt is in the forward position by pulling it back and carefully releasing the charging handle.
2. Position the firearm on its left side while the upper and lower portions are separated.
3. Use a 5/32” hex wrench to remove the Charging Handle as shown in Figure 11a. Set the Charging Handle and Charging Handle Screw aside.
4. Side bolt assembly out of the back of the upper portion of the Firearm (see Figure 11b).

Figure 11A

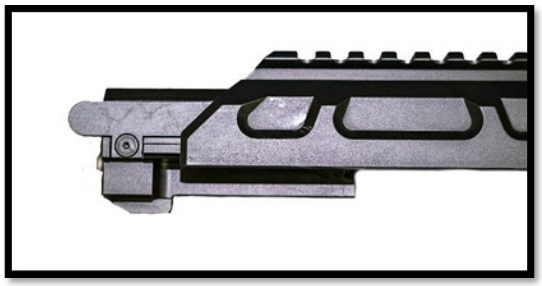


Figure 11B

Disassembly of the bolt for cleaning – (See Figures 12 - 13): It may occasionally be desirable to clean the bolt and firing pin. Before cleaning, the bolt will need to be disassembled as described below. 1. Remove the Dust Cover/Firing Pin Retainer Screw from the Bolt using a 2mm hex wrench. Then remove the Dust Cover and set them both aside. (See Figure 12). 2. Pull the Firing Pin and Firing Pin Spring out of the Bolt and Clean. (See Figure 13)

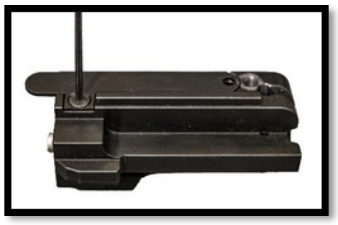


Figure 12

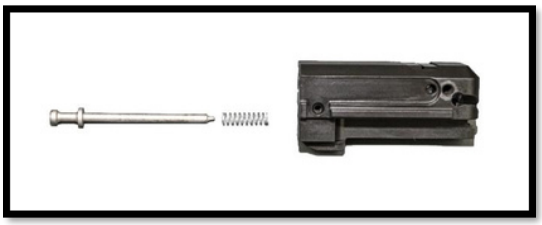


Figure 13

This is the extent of disassembly required for the bolt assembly cleaning and lubrication.

REASSEMBLY

Again, Be Sure Firearm is Unloaded!

If you have disassembled the bolt, reassemble in the reverse order.

1. Insert the Firing Pin and Firing Pin Spring into the Bolt. (See Figure 15)

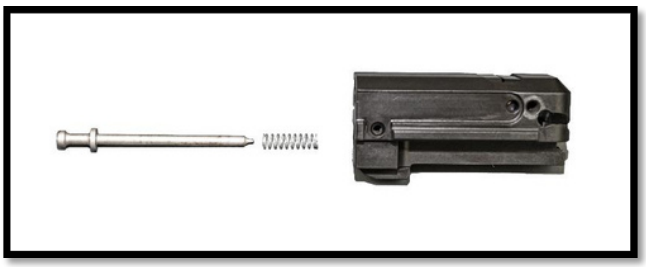


Figure 15

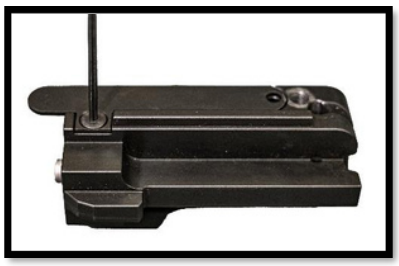


Figure 16

2. Place the Dust Cover in its recess and reinstall the Dust Cover/Firing Pin Retainer Screw into the Bolt while pressing the Firing Pin forward using a 2mm hex
wrench. (See Figure 16)
3. Slide the Bolt Assembly into the rear of the upper portion of the Firearm and slide it all the way to the front. (See Figure 17)

Figure 17

Figure 18

4. Install the Charging Handle on the Bolt using the Charging Handle Screw and a 5/32” hex wrench. (See Figure 18)

5. Slide the Recoil Spring on to the Recoil Spring Rod. (See Figure 19)

6. Slide the Recoil Spring Button into the rear of the upper portion of the firearm and press it forward until it stops. (See Figure 20)

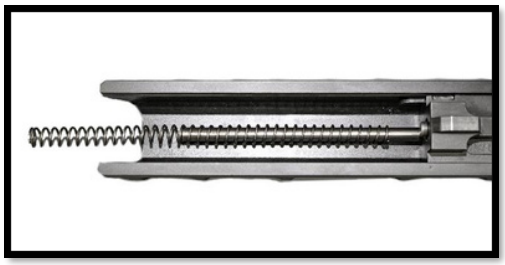


Figure 19

Figure 20

7. Rotate the upper and lower portions of the firearm together until they touch and release the Recoil Spring Button. Ensure that the Recoil Spring Button is slid all the
way rearward until it is flush with the upper portion of the Firearm.
The Firearm is now fully assembled.

CHECK YOUR FIREARM’S FUNCTION

Periodic inspection of any firearm is important to ensuring its safe operation. It is important to clean and inspect your firearm after each range session or whenever the firearm has been exposed to sand, dust, moisture, humidity, or other adverse conditions. Proper maintenance increases the longevity of your firearm and will allow early detection of worn or broken parts.
Prior to each use, visually inspect the firearm to ensure no components are damaged, missing, loose, bent, cracked, chipped, or peened. If you observe excessive
wear, you should stop using your firearm and contact customer service or a trained certified gunsmith to evaluate its condition and replace any worn parts if
necessary. After any disassembly and reassembly, it is important to verify that the action is working correctly before any live firing is attempted.

FIRST, BE SURE THERE IS NO AMMUNITION IN THE CHAMBER OR THE MAGAZINE AND KEEP THE FIREARM POINTED IN A SAFE DIRECTION! **NOTE**: The below checks should all be performed without a magazine inserted into the firearm.

a. CHECK THE BOLT FUNCTION: Pull the bolt fully to the rear and release it. The bolt should operate smoothly and travel freely within the receiver without
binding. Repeat this process two more times.

b. CHECK THE SAFETY FUNCTION: NOTE: When the safety is moved to either the “on” or “off” position, a distinct “click” should be heard. If the safety seems
to move too easily, or if the click is not heard when the safety is moved, stop using the firearm and contact Show Low MFG Customer Service at 928-537-3424. For
additional information regarding the safety, please refer to the “Operation of Safety” section of this manual.

• First, pull the bolt fully to the rear and release it. This should cock the hammer. Do not dry fire the firearm.
• Next, engage the safety by pushing it into the “on” position and attempt to pull the trigger. With the safety in this position, the trigger should not move, and the
hammer should not fall.
• Finally, move the safety to the “off” position. With the firearm pointed in a safe direction, pull the trigger and listen for an audible “click” as an indication the hammer
has fallen, striking the firing pin. Repeat this process two more times.

c. CHECK THE BOLT LOCK FUNCTION:

• First, retract the charging handle to its extreme rearward position and, while holding it there, press up on the bolt stop. • Next, release pressure on the charging handle and it will move forward a fraction of an inch and then be held in its open position by the bolt stop. • Finally, retract the charging handle to its extreme rearward position and release it. This will cause the bolt stop to drop and the bolt to be released and move
forward.

If any of the above function checks fail or if you are uncertain, please consult a competent gunsmith or contact Show Low MFG Customer Service at 928-537-3424
for further firearm inspection before using the firearm.

MAGAZINE INSPECTION AND CARE

Check the magazine frequently. The magazine follower must move freely and have adequate tension so that each cartridge is quickly raised to the feeding position. The magazine lips should be clean and free of cracks, dents, or nicks, so that cartridges are held in their proper feeding position.

If the magazine becomes dirty, it should be disassembled and thoroughly cleaned. Be sure the magazine is unloaded before disassembly. The following disassembly
instructions apply:

Base - Use a punch to press in on the magazine spring seat where it protrudes into the hole in the magazine floorplate. Slide the magazine floorplate toward the front
of the magazine, be careful to prevent the forcible ejection of the magazine spring seat and compressed magazine spring. Withdraw the magazine spring seat,
magazine spring, and magazine follower from the magazine body. Reassemble in reverse order.

When cleaning is necessary, use a solvent that will not rust the metal components or adversely affect the magazine body. After the magazine has been soaked to
loosen foreign matter, be certain to shake it vigorously (with the loading opening away from you) to remove solvent or residue from within the magazine.

Penetrating oils and solvents inside a magazine can “kill” or weaken cartridge primers or powder which can result in failures to fire or other possibly dangerous
malfunctions, such as leaving a bullet in the bore!

After cleaning, always check to be certain that the magazine follower movement and tension are correct, and that no solvent or debris remains. Improper reassembly of the magazine can cause failure to feed, which is a potentially dangerous malfunction. If cleaning does not restore proper tension, or if you
experience a problem with the magazine, don’t use it. Get a new one.

DAMAGED, NON-STANDARD,OR IMPROPERLY ASSEMBLED MAGAZINES SHOULD NOT BE USED. THEY CAN CAUSE THE FIREARM TO MALFUNCTION.

CARE AND CLEANING

BEFORE CLEANING, BE CERTAIN THE FIREARM AND ITS MAGAZINE ARE UNLOADED.

Cleanliness is most important to the function of this Delayed Blow-Back operated autoloading firearm. Any failures to feed or extract rounds may be indications of a dirty chamber. Use commercially available bore cleaning solution and a brass brush, followed by drying with a cloth patch, to remove any powder residue. An excess of dirt, powder residue, or oil in the chamber will cause malfunctions and may result in potentially dangerous cartridge case ruptures and release of hot gases and case fragments when firing.

At regular intervals, or whenever the firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions,
disassemble, clean and oil it. Proper periodic maintenance is essential to the reliable functioning of any firearm.

To clean the firearm, proceed as follows:

1. Disassemble the firearm to the extent described on page 31.
2. Using a cleaning rod, run a properly sized, solvent-wetted patch through the bore several times. Then attach a solvent-wetted bristle brush to a cleaning rod and
run it back and forth the full length of the bore as many times as necessary to remove grease and dirt from the bore and chamber. Clean bore with dry patches and
examine. Bore fouling can contribute to reduced accuracy and grease accumulation in the chamber can interfere with proper feeding of cartridges from the magazine.
3. Using powder solvent on a clean patch or bristle brush, remove powder residue from all components of the mechanism. After cleaning, run a dry patch through the
bore, then follow with a patch that is very lightly oiled. Wipe all surfaces clean with cloth, then wipe all surfaces with a patch or cloth that has been very lightly oiled.
4. **NOTE**: Only a light application of oil is needed to provide adequate lubrication of moving parts and to prevent rust. Excess accumulations of oil tend to attract
particles of dust and dirt and may congeal in cold weather which can interfere with the safe and reliable functioning of the firearm.
5. **Cleaning the Firearm**: Use of certain cleaning solvents, including those containing acetone, can damage the finish of these parts particularly any part made from
polymers or plastics.

STORAGE

FIREARMS SHOULD NOT BE STORED LOADED!

USE THE LOCKING DEVICE SUPPLIED WITH THE FIREARM TO RENDER IT INOPERATIVE FOR SAFE STORAGE.

WARNING –STORAGE

Do not store the firearm in a leather case or scabbard. Leather attracts moisture, even though it may appear to be dry. Never place or store any firearm in such a manner that it may be dislodged. Firearms should always be stored securely and unloaded, away from children and careless adults. • Use the locking device supplied with the firearm for storage. The use of a locking device or safety lock is only one aspect of responsible firearms storage. • For increased safety, firearms should be stored unloaded in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized person.

STORE SECURELY & UNLOADED

SERVICE AND PARTS POLICY

If you have any questions regarding the performance of your Show Low MFG® BlackJack™, please write or call (928-537-3424) our Customer Service Department in Show Low, AZ, fully describing all circumstances and conditions involved. If you should return your firearm to the factory for repair, or order parts for it, please comply with the following suggestions for prompt service:

WARNING: BEFORE SHIPPING ANY FIREARM, BE ABSOLUTELY CERTAIN THAT IT IS UNLOADED. DO NOT SHIP CARTRIDGES WITH A FIREARM.

SHIPPING FIREARMS FOR REPAIR

NOTE: You must obtain a Repair Authorization Number before returning your firearm. An authorization number can be obtained by contacting Customer Service online at ShowLowMFG.com or calling the Customer Service Dept. at 928-537-3424. Firearms should be sent prepaid. We will not accept collect shipments. Any Show Low MFG® BlackJack™ returned to the factory for repair should be sent to:

Show Low MFG
Customer Service Department
1560 E Thornton Rd STE 1
Show Low, AZ 85901

The Federal Gun Control Act, as well as the laws of most states and localities, do not prohibit an individual (who is not otherwise barred from purchasing or possessing a firearm) from shipping a firearm directly to the manufacturer for repair. However, before you ship your firearm to us, be certain that your state or locality
does not have a law or regulation which will prohibit you from receiving the firearm or any included magazines from us after repair. If such receipt is prohibited, please
have a federally licensed firearms dealer ship the firearm to us. If your firearm is sent to us by a dealer, it will be returned to that dealer after being repaired. If a
handgun (pistol or revolver) is shipped by an individual who does not hold a Federal Firearms License, it must be shipped for overnight delivery via U.P.S., Federal
Express, or other, similar private overnight service. NOTE: Handguns may not be shipped via U.S. Mail. Persons who do not hold a Federal Firearms License are

prohibited by Federal law from shipping a handgun by Mail. Handguns mailed in violation of the law may be impounded or confiscated by the Post Office and the non- FFL may be subject to prosecution.
Please do not include any cases, telescopic sights, or custom accessories with a firearm being shipped to the factory for service.. Always insure your shipment.
Enclose a letter which includes your name, address, telephone number, firearm serial number and model, and repair authorization number. Describe in detail the
trouble you have experienced with your firearm, or the work you wish to have done. Merely stating that the firearm “needs repair” is inadequate information. Please
enclose copies of any previous correspondence.
All work performed is subject to a minimum labor charge and charges for shipping and handling. Most models can be reblued, but custom gunsmithing service or
nonstandard alterations are NOT AVAILABLE from Show Low MFG Customer Service Departments. Please contact the Customer Service Department for pricing
information.

WARNING–PARTS PURCHASERS

It is the purchaser's responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed. • Firearms are complicated mechanisms and IMPROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS. • The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.

PARTS MUST FIT CORRECTLY

ORDERING PARTS

Please visit our website: ShowLowMFG.com or contact the Show Low MFG Customer Service Department for parts availability and current prices. Because the receiver is a serial numbered component, it is defined as a “firearm” by Federal law and is not sold as a separate component.

WARNING: A firearm containing broken, malfunctioning, or badly worn parts should not be fired.

THE BASIC RULES OF SAFE FIREARMS HANDLING

We believe that Americans have a right to purchase and use firearms for lawful purposes. The private ownership of firearms in America is traditional, but that ownership imposes the responsibility on the gun owner to use his firearms in a way which will ensure his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction, and represent a fundamental part of our personal liberty.

Firearms do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness or ignorance on the part of the shooter of the

basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to your safety, the safety of others,

and the continuation of gun ownership and sport shooting as we know it today.

1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.

Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearm he is using, and with safe gun handling in general.

2. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

Be sure of the bullet stop behind your target, even when dry-firing. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of an accidental discharge, no injury can occur as long as the muzzle is pointing in a safe direction. A safe direction means a direction that will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet.

A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Make it a habit

to know exactly where the muzzle of your gun is pointing whenever you handle it, and be sure that you are always in control of the direction in which the muzzle is

pointing, even if you fall or stumble. Keep your finger off the trigger until you are ready to shoot.

3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.

Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot. Firearms and ammunition should be securely locked in safes, racks or cabinets, or by using the locking device supplied with the firearm, when not in use.

Ammunition should safely be stored separate from firearms. Store your firearms out of sight of visitors and children. It is the gun owner's responsibility to be certain

that children and persons unfamiliar with firearms cannot gain access to firearms, ammunition, or components.

4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.

Even a bit of mud, snow or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause serious injury to the shooter and bystanders. Be sure that you are using ammunition of the proper caliber and loading for the gun you are using. If the report or recoil on firing seems weak, or doesn't seem quite right, CEASE FIRING IMMEDIATELY, unload your firearm, and check to be sure that no obstruction has become lodged in the barrel. Never try to shoot out an obstruction!

5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.

Don't shoot unless you know exactly where your bullet is going to strike. Be sure of the bullet stop behind your target, even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target before you pull the trigger.

6. WEAR SHOOTING GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.

All shooters should wear protective shooting glasses and adequate hearing protection when shooting. Exposure to shooting noise can damage hearing, and wearing adequate eye protection when shooting is essential.

7. NEVER CLIMB A TREE OR FENCE WITH A LOADED FIREARM.

Put the firearm down carefully before climbing a fence and unload it before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, or whenever you are about to do anything awkward, unload your gun!

8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.
Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity.

9. NEVER TRANSPORT A LOADED FIREARM.
Firearms should always be unloaded before being placed in a vehicle. A suitable carrying case or scabbard should be used to carry an unloaded firearm to and from the shooting area.

10. AVOID ALCOHOLIC BEVERAGES WHEN SHOOTING.
Don't drink until the day's shooting is over. Handling firearms while under the influence of alcohol in any form, or medications that could affect your judgment or coordination, constitutes a criminal disregard for the safety of others.

WHY NO WARRANTY CARD HAS BEEN PACKED WITH THIS NEW SHOW LOW MFG® FIREARM.
The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as "limited" or as "full" and sets minimum standards for a "full" warranty. Show Low MFG has elected not to provide any written warranty, either "limited" or "full", rather than to attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. There are certain implied warranties under state law with respect to sales of consumer goods. As the extent and interpretation of these implied warranties varies from state to state, you should refer to your state statutes. Show Low MFG wishes to assure its customers of its continued interest in providing service to owners of Show Low MFG® firearms.

SHOW LOW MFG

BLACK JACK

BLACK JACK II

Show Low MFG

1560 E Thornton Rd STE 1
Show Low, AZ 85901
ShowLowMFG.com

928-537-3424