INSTRUCTION MANUAL FOR

# Show Low MFG® “AK Series” Firearms

BlackJack™-Omega
9mm Luger

Odds Maker OM-10
10mm Auto

CM-45
.45 ACP

**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM**

For service call (928) 537-3424 or email info@showlowmfg.com

**THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON**

**VIDEO GUIDE: ASSEMBLY AND DISASSEMBLY**
Watch the official Show Low MFG assembly and disassembly video before taking down your firearm for the first time:
https://rumble.com/v7fsuay-show-low-mfg-ak-series.-assemblydisassembly.html
Also linked at ShowLowMFG.com/tech-tips

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# STATE-BY-STATE WARNINGS

Certain states require by law that their own specified warning notices be conspicuously included by the manufacturer, distributor or retailer of firearms sold in that state. Show Low MFG, LLC sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

**California:** "Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at https://oag.ca.gov/firearms for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison. If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255)."

**California (Spanish):** "Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en https://oag.ca.gov/firearms para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel. Si usted o alguien que conoce está pensando en suicidarse, llame a la línea nacional de prevención del suicidio al 1-800-273-TALK (8255)."

**988 Suicide & Crisis Lifeline:** call or text 988 (United States).

**Connecticut:** "UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

**Florida:** "IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

**Maine:** "ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

**Maryland:** "WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

**Massachusetts:** "WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths." "IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE,

SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

**New Jersey:** "IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

**New York:** "THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS."

**North Carolina:** "IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

**Texas:** "IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

**Wisconsin:** "IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

## FIREARMS SAFETY IS YOUR RESPONSIBILITY

This manual is designed to help you learn how to use and care for your Show Low MFG® AK Series firearm properly. It covers the BlackJack™-Omega, the Odds Maker OM-10 and the CM-45. Only when you are certain you fully understand the manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use this firearm safely, seek supervised instruction from a local firearm retailer, gun club or police department, or visit nra.org.

The person possessing a firearm has a full-time job. You cannot guess; you cannot forget. You must know how to use your firearm safely. Do not use any firearm without a complete understanding of its particular characteristics and safe use. There is no such thing as a foolproof firearm.

## LOCKING DEVICE

**WARNING: USE OF LOCKING DEVICES**

Always keep your firearm pointed in a safe direction, including when installing or removing your locking device. Always verify the firearm is completely unloaded before installing the locking device. Do not install locking devices in the trigger guard. Do not store the firearm with the keys in the lock. Do not attempt to work the action with the locking device in place; this may damage your firearm. Locking devices are not a substitute for safe handling and proper storage. Any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

1. Remove the magazine. Be sure the firearm and its magazine are completely unloaded and contain no cartridges or cartridge cases.

2. Open the action completely, hold it open with the bolt stop, and verify the firearm is completely unloaded.

3. Insert the cable through the ejection port and down out the magazine well.

4. To lock: with the key turned to the farthest clockwise position, insert the loose end of the cable into the lock. Turn the key counterclockwise and remove the key.

5. Pull firmly on the lock to confirm it is locked. Store the locked, unloaded firearm and the key in secure, separate locations, away from ammunition, children and unauthorized adults.

## GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

**WARNING: ALTERATIONS**

This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts not made or sold by Show Low MFG, LLC.

Show Low MFG® AK Series firearms are autoloading firearms: the BlackJack™-Omega in 9mm Luger, the Odds Maker OM-10 in 10mm Auto, and the CM-45 in .45 ACP. It operates on a patent-pending delayed blowback system. **Use only ammunition of the caliber marked on the barrel of your firearm.**

Retracting the charging handle cocks the internal hammer and compresses the recoil spring. When the bolt is released, it moves forward, strips a cartridge from the magazine (if a loaded magazine is in place) and chambers it. When the trigger is pulled, the hammer strikes the firing pin and the cartridge fires. The bolt then moves rearward automatically, extracting and ejecting the fired case, recocking the hammer and compressing the recoil spring. Each time the trigger is pulled and released, the cycle repeats until no cartridges remain in the magazine or chamber.

The receiver-mounted Picatinny-style rail accepts most optics and mounts intended for Picatinny/MIL-STD-1913 rails.

**WARNING: FIREARM MAY FIRE WITH MAGAZINE REMOVED**

The firearm will fire if there is a cartridge in the chamber and the trigger is pulled, whether or not a magazine is in place. Removing the magazine does not unload the firearm. Visually inspect the chamber and the magazine each time the firearm is handled.

**WARNING: NATIONAL FIREARMS ACT**

Pistol variants, as equipped from the factory, are not regulated by the National Firearms Act (NFA). Alterations, including installation of a stock or a vertical fore-grip, may reclassify the pistol as an NFA-regulated firearm. The NFA (26 U.S.C. Chapter 53) prohibits unauthorized making, manufacture and possession of certain firearms, including a rifle having a barrel of less than 16 inches, a weapon made from a rifle with an overall length of less than 26 inches or a barrel of less than 16 inches, and a handgun with a vertical fore-grip installed. Unauthorized possession, making or manufacture of an NFA-regulated firearm is a felony and may also violate state or local law. Barrel or configuration changes are your responsibility to perform lawfully. See ATF.gov.

## CALIBER REFERENCE

| Model | Caliber | Ammunition | Recommended magazine | Muzzle thread |
|---|---|---|---|---|
| BlackJack™-Omega | 9mm Luger | Standard-pressure factory only. No +P, +P+ or full-power loads. | Magpul PMAG® 35 EV9™ (CZ® Scorpion® pattern) | 1/2"-28 |
| Odds Maker OM-10 | 10mm Auto | Standard-pressure factory only. No +P, +P+ or full-power loads. | Grand Power Stribog 10mm | 5/8"-24 |
| CM-45 | .45 ACP | Standard-pressure factory only. No +P, +P+ or full-power loads. | Grand Power Stribog .45 ACP | 5/8"-24 |

## AMMUNITION

Every AK Series firearm (BlackJack™-Omega, Odds Maker OM-10 and CM-45) is designed to function with **standard-pressure, new, factory-loaded ammunition** manufactured to U.S. industry standards, in good condition, and exactly matching the caliber marked on the barrel.

**Do not use +P, +P+, or full-power / high-pressure loads in any AK Series firearm.** These loads increase bolt velocity and stress on the delay system and can cause accelerated wear, damage, or malfunction.

**WARNING: AMMUNITION: IMPROPER AMMUNITION DESTROYS FIREARMS**

Use only new, standard-pressure factory ammunition of the correct caliber. Death, serious injury and damage can result from the wrong ammunition, bore obstructions, powder overloads or incorrect cartridge components. Always wear shooting glasses and hearing protection.

**AMMUNITION NOTICE:** WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN ANY SHOW LOW MFG® FIREARM OF FAULTY, NON-STANDARD, +P, +P+, FULL-POWER, "REMANUFACTURED" OR HAND-LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

Not all factory ammunition performs identically. Extreme heat, cold, humidity and altitude can affect performance. Test small quantities of your preferred ammunition before committing to larger use.

**WARNING: LEAD EXPOSURE**

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

## BREAK-IN PERIOD (250 TO 300 ROUNDS)

Every AK Series firearm requires a break-in period of **250 to 300 rounds** of standard-pressure factory ammunition. During break-in, the patent-pending delay system and bolt surfaces wear in to their final fit.

**What is normal during break-in:**

A. Very stiff bolt lockup and a heavy charging handle pull. This is expected and is not a defect. Lockup eases as the firearm completes break-in.

B. Visible tooling and machining marks on the bolt carrier and internal parts. These are cosmetic and do not affect function.

**During break-in:** lightly lubricate per the Maintenance Schedule below, use only standard-pressure factory ammunition, and complete the full 250 to 300 rounds before judging function. **When break-in is complete, perform a deep clean** (see Care and Cleaning).

If a stoppage or function problem continues after break-in and a deep clean, contact Customer Service (see Service and Warranty Claims).

## MAINTENANCE SCHEDULE

| When | Required maintenance |
|---|---|
| Before every use | Inspect for damaged, missing, loose, bent, cracked, chipped or peened parts. Confirm bore is clear. |
| After break-in (250 to 300 rounds) | Deep clean: field strip (see Video Guide), clean bore, chamber, bolt, extractor, feed ramp and receiver, then lightly lubricate. |
| Every 200 rounds after break-in | Clean fouling from the bore, chamber, bolt face and extractor, and apply light lubrication. |
| After exposure to sand, dust, water, humidity or condensation | Field strip, clean, dry and lightly lubricate before next use. |

**Following this schedule is a condition of the Show Low MFG Limited Lifetime Warranty.** Damage caused by failure to follow these cleaning and maintenance instructions is not covered.

## THREADED MUZZLE

Your firearm ships with a threaded muzzle and a factory thread protector. The BlackJack™-Omega is threaded 1/2"-28. The Odds Maker OM-10 and CM-45 are threaded 5/8"-24.

If a factory Wave Washer is installed behind the thread protector, it must be removed before installing any other muzzle device, so the device shoulders against the barrel and mounts concentric to the bore.

**WARNING: MUZZLE DEVICES**

Use only muzzle devices intended for the caliber and thread pitch of your barrel. Failure to do so may result in injury and damage to your firearm.

## THE BOLT STOP AND LAST ROUND HOLD OPEN

The bolt stop is located forward of the trigger guard next to the magazine release. It manually holds the bolt in the open (rearward) position. **To hold the bolt open:** retract the charging handle fully rearward and, while holding it, press up on the bolt stop. Release the charging handle; it will move forward a fraction of an inch and be held open.

**To release the bolt:** retract the charging handle fully rearward and release it, or push the bolt stop down. The bolt will move forward.

**Last round hold open:** with the recommended magazine for your model, after the last round is fired the magazine follower engages the hold open and the bolt stays open. Hold open function is not guaranteed with other magazine brands. If a loaded magazine is inserted with the bolt closed and the bolt is then retracted, the hold open will not engage automatically.

**WARNING: JARRING FIREARM CAN RELEASE BOLT AND CHAMBER A ROUND**

The bolt stop is NOT a safety device. Do not use it to hold the bolt open with cartridges in the magazine. A slight jar to the firearm can release the bolt and chamber a cartridge. Rely on the bolt stop only when the chamber is empty and an empty magazine (or no magazine) is in place.

## OPERATION OF SAFETY

The safety lever is on the right side of the firearm, just above the trigger. **UP is "ON" (safe):** the trigger is blocked and the firearm cannot be fired by a normal trigger pull. **DOWN is "OFF" (fire):** if the trigger is pulled, the firearm will fire.

Operate the safety only when the hammer is cocked. If the safety is engaged with the hammer down, the hammer cannot be cocked and the bolt will not travel fully rearward. A distinct click should be heard in both positions. If the safety moves too easily or no click is heard, stop using the firearm and contact Customer Service.

**WARNING: KNOW HOW TO USE THE SAFETY**

Keep the safety "ON" unless actually firing. Always move the safety fully to its intended position and check it. Never depend on a safety or any mechanical device to justify careless handling. The only "safe" firearm is one with the bolt open, the chamber empty, and no magazine in the firearm.

## MAGAZINES AND LOADING

Use the recommended magazine for your model (see Caliber Reference): Magpul PMAG® 35 EV9™ for the BlackJack™-Omega, and Grand Power Stribog magazines of the matching caliber for the Odds Maker OM-10 and CM-45. Magazines must be clean and in good working order. **Function of the last round hold open is not guaranteed with any magazine other than the recommended magazine.** Damaged, non-standard or improperly assembled magazines can cause malfunctions and should not be used.

**Loading the magazine:** align a cartridge bullet forward and push down and back until it snaps into place. Repeat. Do not load more than the magazine's designed capacity.

### To load and fire. Practice each step with an unloaded firearm until you can perform it with skill and confidence. Keep your finger off the trigger until you are ready to shoot.

1. Keep the muzzle pointed in a safe direction.

2. If the hammer is cocked, put the safety "ON".

3. Retract the charging handle, lock the bolt open with the bolt stop, and confirm the chamber is empty.

4. Insert a loaded magazine fully until the magazine latch locks it in place. A magazine inserted incorrectly cannot be seated.

5. Chamber a cartridge by fully retracting the charging handle and releasing it, or by pushing the bolt stop down. Do not ride the charging handle forward and do not force it. If a cartridge does not chamber readily, stop and see Malfunctions.

6. The firearm is now loaded. Keep the safety "ON" until you are on target and ready to fire. Each trigger pull with the safety "OFF" fires one round until the magazine and chamber are empty.

7. When firing stops, even temporarily, put the safety "ON" with the muzzle pointed downrange.

8. After the last shot the bolt locks open. If the bolt is closed, always assume a round is chambered. Visually inspect the chamber and magazine.

**WARNING: FIRING: BOLT OPENS FAST, HOT BRASS EJECTED**

The bolt opens and closes rapidly during firing. Keep face and hands away from it. Hot brass and powder gas are ejected and can burn. Always wear shooting glasses and hearing protection.

**WARNING: ANY FIREARM MAY FIRE IF DROPPED**

If dropped or struck with the safety "OFF", the firearm may fire. Keep the chamber empty and the safety "ON" unless actually firing.

## TO UNLOAD

Follow this sequence exactly. Failure to do so can leave a cartridge in the chamber.

1. Keep the muzzle pointed in a safe direction and fingers outside the trigger guard. If the hammer is cocked, put the safety "ON".

2. Remove the magazine: depress the magazine release with your thumb while grasping the magazine and draw it out. A chambered cartridge can still fire with the magazine removed.

3. Retract the bolt fully to eject any chambered cartridge and lock it open with the bolt stop. Retract vigorously so the cartridge ejects clear of the firearm.

4. Visually and physically confirm the chamber and magazine well are empty.

5. Remove cartridges from the magazine by sliding each forward and out, one at a time. Do not use a cartridge as a tool.

6. To close the bolt, confirm again the chamber is empty and no magazine is inserted, retract the bolt fully and release it. Keep fingers out of the receiver.

**WARNING: FIREARM WILL FIRE WITH MAGAZINE OUT**

Removing the magazine does not unload the firearm. Always remove the magazine first, then clear the chamber, then visually inspect the chamber.

## TO CLEAR A MALFUNCTION

1. Keep the muzzle pointed in a safe direction and put the safety "ON" if the hammer is cocked.

2. If a cartridge fails to fire, or you hear an unusual report (louder or quieter than normal), keep the firearm pointed in a safe direction for 30 seconds before opening the action.

3. Remove the magazine if possible. Lock the bolt open with the bolt stop before clearing a jam. Keep your face away from the ejection port. Use only a wood tool (such as a pointed 3/16" dowel) to free a stuck cartridge.

4. If the report or recoil seemed weak, stop firing, unload, and confirm no bullet is lodged in the bore. Never fire to clear an obstruction.

5. Confirm all cartridges are removed. Safely dispose of any cartridge involved in a malfunction.

**To minimize malfunctions:** most malfunctions are caused by damaged or incorrect magazines, incorrect ammunition, or poor maintenance. Confirm you are using the correct magazine and standard-pressure ammunition, and follow the Maintenance Schedule. Check magazine spring tension, follower movement, and feed lips for nicks, burrs or deformation. If problems continue, stop using the firearm and contact Customer Service. Examine fired cases; bulged heads or frequent splits mean the firearm should be returned for inspection.

**WARNING: STRIKING THE CHARGING HANDLE CAN BURST A CARTRIDGE**

Never force a cartridge into the chamber by pushing or striking the charging handle. A cartridge that fires before it is fully chambered can rupture and throw fragments with enough force to cause injury. Any feeding problem is a signal to stop immediately.

## DISASSEMBLY AND REASSEMBLY

**WARNING: UNLOAD BEFORE CLEANING OR DISASSEMBLY**

Always unload the firearm and remove the magazine before cleaning, lubrication, disassembly or assembly.

Follow the official Show Low MFG video guide for field stripping and reassembly:
https://rumble.com/v7fsuay-show-low-mfg-ak-series.-assemblydisassembly.html
Do not disassemble beyond what the video shows. **Do not remove the Detent Retaining Screw on the bolt;** the detent can be cleaned in place. Further disassembly should be performed by Show Low MFG or a qualified gunsmith.

### CHECK YOUR FIREARM'S FUNCTION

After any reassembly, and with no ammunition in the chamber or magazine and no magazine inserted, perform these checks before live firing:

**A. Bolt function:** pull the bolt fully rearward and release it three times. It should travel freely without binding. (During break-in the bolt will feel stiff; it must still travel and return fully.)

**B. Bolt stop function:** retract the charging handle fully, press up on the bolt stop, and release the handle. The bolt should be held open. Retract and release the handle again; the bolt should release and move forward.

**C. Safety function:** cock the hammer by cycling the bolt. Put the safety "ON" and attempt to pull the trigger; the trigger should not move and the hammer should not fall. Confirm a distinct click when moving the safety to each position.

If any check fails, or you are uncertain, do not fire the firearm. Contact Customer Service at (928) 537-3424.

## MAGAZINE INSPECTION AND CARE

Check magazines frequently. The follower must move freely with adequate spring tension, and the feed lips must be free of cracks, dents and nicks. If a magazine becomes dirty, unload it, disassemble it per the magazine maker's instructions, clean it with a solvent safe for the magazine body, and shake out all solvent and residue. Penetrating oils and solvents inside a magazine can deaden primers and powder, which can leave a bullet lodged in the bore. If cleaning does not restore proper function, replace the magazine.

## CARE AND CLEANING

Cleanliness is critical to the function of a delayed blowback firearm. Failures to feed or extract can indicate a dirty chamber. Excess dirt, powder residue or oil in the chamber can cause malfunctions and potentially dangerous case ruptures.

1. Unload the firearm and field strip it as shown in the Video Guide.

2. Run a solvent-wetted patch through the bore several times, then scrub bore and chamber with a solvent-wetted bristle brush. Dry with clean patches and inspect.

3. Remove powder residue from the bolt, bolt face, extractor, feed ramp and receiver with solvent and a brush.

4. Run a dry patch through the bore, then a very lightly oiled patch. Wipe all surfaces clean, then wipe with a very lightly oiled cloth.

5. Use light lubrication only. Excess oil attracts dirt and can congeal in cold weather. Avoid solvents containing acetone, which can damage finishes and polymer parts.

6. Reassemble per the Video Guide and perform the function checks.

**WARNING: IMPROPER LUBRICATION DESTROYS FIREARMS**

Firing with oil, grease or any material even partially obstructing the bore may damage the firearm and cause serious injury or death. Do not spray or apply lubricant directly on ammunition. Contaminated powder may fail to ignite, letting the primer push the bullet into the bore where it can lodge; a following shot into the obstructed bore can cause serious injury or death.

## STORAGE

**WARNING: STORE SECURELY AND UNLOADED**

Firearms should never be stored loaded. Use the supplied locking device. Store firearms unloaded, separate from ammunition, and inaccessible to children and unauthorized persons. Do not store the firearm in a leather case or scabbard, which attracts moisture. Never store a firearm where it may be dislodged.

## SERVICE AND WARRANTY CLAIMS

**Do not ship any firearm to Show Low MFG without first opening a claim.** Start a claim using the Returns & Warranty Form at https://showlowmfg.com/returns-warranty-form/, by email at info@showlowmfg.com, or by phone at (928) 537-3424. Have your serial number, model, purchase date, dealer, and a description of the problem ready. Stating only that the firearm "needs repair" is not enough. You will receive shipping instructions after your claim is reviewed.

**Service address (only after receiving shipping instructions):**

Show Low MFG, Customer Service Department
783 W Airport Loop Rd
Taylor, AZ 85939

Remove all optics, cases and third-party accessories before shipping. Show Low MFG is not responsible for third-party parts sent with a firearm. Package securely and insure your shipment. Non-warranty work is subject to labor and shipping charges.

**WARNING: SHIP UNLOADED**

Before shipping any firearm, be absolutely certain it is unloaded. Do not ship ammunition with a firearm.

Federal law does not prohibit an individual who may lawfully possess a firearm from shipping it directly to the manufacturer for repair. Before shipping, confirm your state or locality does not prohibit you from receiving the firearm or its magazines back from us; if it does, have a federally licensed dealer ship it, and it will be returned to that dealer. A handgun shipped by a non-licensee must go by overnight delivery through a private carrier such as UPS or FedEx. Handguns may not be shipped by non-licensees via U.S. Mail.

### ORDERING PARTS

Visit ShowLowMFG.com or contact Customer Service for parts availability and pricing. The receiver is the serial-numbered component legally defined as the "firearm" and is not sold separately.

**WARNING: PARTS MUST FIT CORRECTLY**

A firearm with broken, malfunctioning or badly worn parts should not be fired. Improper fitting of parts may result in a dangerous malfunction, damage to the firearm and serious injury. The purchaser and installer of parts accept full responsibility for correct fitting and function after installation.

## THE BASIC RULES OF SAFE FIREARMS HANDLING

**1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.** Not all firearms are the same. No person should handle any firearm without first becoming thoroughly familiar with that particular firearm and with safe gun handling in general.

**2. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.** Never let the muzzle point at any part of your body or another person, especially when loading or unloading. A safe direction accounts for the fact

that a bullet may penetrate walls, ceilings, floors and windows. Keep your finger off the trigger until you are ready to shoot.

**3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.** Load only when on the range or in the field, ready to shoot. Lock up firearms and store ammunition separately. Keep firearms out of reach and sight of children and unauthorized persons.

**4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.** Mud, snow or excess oil in the bore can cause the barrel to bulge or burst. If the report or recoil seems weak or wrong, CEASE FIRING IMMEDIATELY, unload, and check for an obstruction. Never try to shoot out an obstruction.

**5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.** Know exactly where your bullet will strike and what is behind your target. Never fire at movement or noise.

**6. WEAR SHOOTING GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.**

**7. NEVER CLIMB A TREE OR FENCE WITH A LOADED FIREARM.** When in doubt, or whenever you are about to do anything awkward, unload your gun.

**8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.** Bullets can ricochet unpredictably with considerable velocity.

**9. NEVER TRANSPORT A LOADED FIREARM.** Unload before placing a firearm in a vehicle. Use a suitable case.

**10. AVOID ALCOHOL AND IMPAIRING MEDICATIONS WHEN SHOOTING.** Don't drink until the day's shooting is over.

# LIMITED LIFETIME WARRANTY

All Show Low MFG products are backed by the Show Low MFG Limited Lifetime Quality Guarantee. The full and controlling terms are published at ShowLowMFG.com/warranty-policy and may be updated by Show Low MFG. In summary:

**Coverage.** Show Low MFG warrants the product to be free from defects in materials and workmanship, provided it has been used, maintained and cleaned according to this manual. Coverage begins on the original date of purchase and is **transferable**: it continues if the product is resold, traded or gifted.

**Remedy.** If Show Low MFG determines a defect in materials or workmanship exists, Show Low MFG will, at its sole discretion, repair, replace, or provide substitute parts at no cost. Cash refunds, credit, and third-party repair compensation are not provided. Replaced products become the property of Show Low MFG.

**Not covered:** ordinary wear and tear; cosmetic shipping damage; damage from accidents, misuse, abuse or negligence, including failure to follow the cleaning and maintenance instructions in this manual; unauthorized permanent modifications or alterations (which void the warranty); and barrel obstruction or damage from defective or incompatible ammunition, including +P, +P+, full-power, hand-loaded, reloaded or remanufactured ammunition. Normal break-in characteristics described in this manual are not defects.

**Shipping.** The sender is responsible for shipping costs to Show Low MFG. Show Low MFG is not liable for products lost or damaged in transit to us. Products returned with no defect found may incur a restocking fee of up to $250.

**Disclaimer.** Other than this limited warranty, Show Low MFG makes no other express or implied warranties, including implied warranties of merchantability or fitness for a particular purpose, and is not liable for special, incidental or consequential damages. Some jurisdictions do not allow these exclusions or limitations, so they may not apply to you. Any implied warranties are limited to the shortest period allowed by law. No external party is authorized to modify this warranty.

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